

II. AMENDMENTS TO THE CLAIMS

The following listing of claims replaces all prior versions, and listings, of claims in the application.

LISTING OF CLAIMS

1. (Currently amended) An electrodeionization device ~~through which is provided~~ having an ion concentration compartment, ion depletion compartment, and first and second fluid flow paths that flow parallel between the ion concentration and ion depletion compartments but flow serially within each compartment, the electrodeionization device comprising:

i) an anode assembly having one or more of electrode plates;

ii) a cathode assembly having one or more of electrode plates; and

iii) a channel grouping, including one or more ion depletion compartments arranged in an alternating sequence with one or more ion concentration compartments, the channel grouping interposed between the anode and cathode assembly wherein each anode and cathode assembly is paired with only one channel grouping,

a) each ion depletion compartment including,

an anode side and a cathode side having an anion permeable membrane attached to the anode side and a cation permeable membrane attached to the cathode side, and a plurality of stacked serially arranged and sequentially linked fluid accessible ion depletion channels which contain an ion exchange material for releasing ions from a fluid passing therethrough when a current is generated between the anode and cathode assemblies,

wherein each ion depletion compartment is configured such that a first portion of a fluid stream flowing into each compartment will sequentially flow into each ion depletion channel, and a second portion of the fluid stream will bypasses each ion depletion channel and travel through a first conduit bypassing any adjacent ion concentration compartments,
and

b) each ion concentration compartment including,

an anode side and a cathode side having a cation permeable membrane attached to the anion side and an anion permeable membrane attached to the cation side and, interposed between an anode assembly and a cathode assembly, the depletion and concentration compartments arranged in alternating sequence a plurality of stacked serially arranged and sequentially linked fluid accessible ion concentration channels which contain an ion exchange material for migrating ions into a fluid passing therethrough when a current is generated between the anode and cathode assemblies,

wherein each ion concentration compartment is configured such that a first portion of a fluid stream flowing into each compartment will sequentially flow into each ion concentration channel, and a second portion of the fluid stream will bypasses each ion concentration channel and travel through a second conduit bypassing any adjacent ion depletion compartments,

wherein said first fluid flow path configured to introduce fluid into and release fluid from each said ion depletion compartment substantially contemporaneously,

wherein said second **fluid** flow path configured to introduce fluid into and release fluid from each said **ion** concentration compartment substantially contemporaneously ~~each depletion compartment having a plurality of ion depletion channels capable of allowing the release of ions from a fluid passing therethrough when a current is generated between said anode and cathode assemblies, each depletion compartment configured such that fluid brought thereinto flows into each said ion depletion channel substantially sequentially; and each concentration compartment having a plurality of ion concentration channels capable of allowing the migration of ions into a fluid passing therethrough when a current is generated between said anode and cathode assemblies, each depletion compartment configured such that fluid brought thereinto flows into each ion concentration channel substantially sequentially.~~

2. (Currently amended) The electrodeionization device of claim 1, wherein ~~either~~ said anode assembly **and** said cathode assembly **each** comprises a plurality of **three** electrode plates.

3. (Currently amended) The electrodeionization device of claim 1, wherein said anode assembly comprises a plurality of **two** anode **electrode** plates; and said cathode assembly comprises a plurality of **two** cathode **electrode** plates.

4. (Currently amended) The electrodeionization device of claim 3, wherein the number of anode **electrode** plates, cathode **electrode** plates, **and** ion depletion channels in each **ion** depletion compartment, and **the number of** ion concentration channels in each **ion** concentration compartment is the same.

5. (Original) The electrodeionization device of claim 4, where said number is three.

6. (Canceled)

7. (Original) The electrodeionization device of claim 3, wherein said anode assembly and said cathode assembly are connected to a single multiple-outlet power supply.

8. (Previously Canceled)

9. (Previously Canceled)

10. (Currently amended) An electrodeionization device **for ultrapure electrodeionization of water, through which is provided having a first concurrent and parallel flow paths for a product stream and second a waste stream flow path, wherein the product and waste stream flow paths flow contemporaneously in parallel between product compartments and waste compartments, and flow serially within each individual compartment,** the electrodeionization device comprising:

i) a plurality of anode assemblies, each anode assembly includes a plurality of electrode plates;

ii) a plurality of cathode assemblies, each cathode assembly includes a plurality of electrode plates;

and

iii) a plurality of channel groupings, including one or more ion depletion product stream compartments arranged in an alternating sequence with one or more ion concentration waste stream compartments, each channel grouping interposed between the anode and cathode assembly wherein each anode and cathode assembly is paired with only one channel grouping,

a) a plurality of each ion depletion product state compartment ~~[[s]]~~ including an anion permeable membrane attached to the anode side and a cation permeable membrane attached to the cathode side, and a plurality of stacked serially arranged and sequentially linked fluid accessible ion depletion product stream channels which contain an ion exchange material for releasing ions

from a fluid passing therethrough when a current is generated between the anode and cathode assemblies, and

b) a plurality of each ion concentration waste stream compartment[[s]] including an anode side and a cathode side having a cation permeable membrane attached to the anion side and an anion permeable membrane attached to the cation side and said first product stream flow path configured to introduce fluid a product stream into and release fluid from each of the said ion depletion product stream compartments by way of a product stream compartment inlet port wherein,

c) a first portion of the product stream enters the product stream accessible channels having a plurality of serially linked ion depletion product channels, wherein ions are released from the product stream passing therethrough when a current is generated between the anode and cathode assemblies, and the product stream is released from each ion depletion product compartments by way of a product stream compartment outlet port, and flows towards the next ion depletion product compartment by way of a first conduit, bypassing the adjacent ion concentration waste compartment by flowing through a first product compartment bypass port, and

d) another portion of the product stream bypasses the product stream accessible channels and flows towards the next ion depletion product compartment by way of a second conduit, bypassing the adjacent ion concentration waste compartment by flowing through a second product compartment bypass port,

said second a waste stream flow path configured to introduce fluid a waste stream and release fluid from to each of the said ion concentration waste stream compartments by way of a waste stream compartment inlet port wherein, [[s]] each depletion compartment having a plurality of ion depletion channels capable of allowing the release of ions from a fluid passing therethrough when a current is generated between said anode and cathode assemblies; and

e) a first portion of the waste stream enters the waste stream accessible channels having a plurality of serially linked ion concentration waste stream channels wherein ions migrate from the waste stream each concentration compartment comprising one or more conduits connecting a plurality of ion concentration channels capable of allowing the migration of ions into a fluid passing therethrough when a current is generated between said anode and cathode assemblies, ; wherein at least one of said anode assembly or said cathode assembly comprises a plurality of electrode plates and the waste stream is released from each ion concentration waste stream compartment by way of an outlet port, and flows towards the next ion concentration waste stream compartment by way of a first conduit, bypassing the adjacent ion depletion product compartment by flowing through a first waste compartment bypass port, and

f) another portion of the waste stream bypasses the waste stream accessible channels and flows towards the next ion concentration waste stream compartment by way of a second conduit, bypassing the adjacent ion depletion product stream compartment by flowing through a second waste compartment bypass port.

11. (Currently amended) The electrodeionization device of claim 10, wherein said anode assembly comprises a plurality of three anode electrode plates; and said cathode assembly comprises a plurality of three cathode electrode plates.

12. (Currently amended) The electrodeionization device of claim 11, wherein

the number of anode electrode plates, cathode electrode plates, and ion depletion channels in each ion depletion compartment, and the number of ion concentration channels in each ion concentration compartment is the same.

13. (Original) The electrodeionization device of claim 12, wherein said number is three.

14. (Original) The electrodeionization device of claim 10, wherein said anode assembly and said cathode assembly are connected to a single multiple-outlet power supply.

15. (Canceled)

16. (Currently amended) An electrodeionization device through which is provided a product flow path first and second a waste flow path, wherein the product and waste flow paths flow contemporaneously in parallel between ion depletion product compartments and ion concentration waste compartments but flow serially within each compartment, the electrodeionization device comprising:

i.) a plurality of anode assemblies, each anode assembly includes a plurality of electrode plates;
ii.) a plurality of cathode assemblies, each cathode assembly includes a plurality of electrode plates;
and
iii.) a plurality of channel groupings, wherein each channel grouping is paired with and interposed between a separate anode and cathode assembly, each channel grouping includes,

a) a plurality of ion depletion product compartments having an anode side and a cathode side, each of the ion depletion product compartments have attached on the anode side an anion permeable membrane, and attached on the cathode side a cation permeable membrane, and include a plurality of stacked serially arranged and linked fluid accessible ion depletion product channels divided into subchannels packed with ion-exchange resin beads, and ions are released from a fluid passing therethrough when a current is generated between the anode and cathode assemblies, each ion depletion product compartment configured such that a portion of a fluid stream flows into each ion depletion product channel sequentially, and another portion of the fluid stream bypasses the fluid accessible channels and flows to the next ion depletion product compartment by way of a first conduit bypassing the adjacent ion concentration waste compartment by flowing through a first bypass port, and

b) a plurality of ion concentration waste compartments having an anode side and a cathode side, each ion concentration waste compartment having attached on the anode side a cation permeable membrane, and attached on the cathode side an anion permeable membrane, wherein each ion concentration waste compartment alternates in sequence with each ion depletion product compartment, and each ion concentration waste compartment includes a plurality of stacked serially arranged and sequentially linked fluid accessible ion concentration waste channels divided into subchannels packed with ion-exchange resin beads,

wherein the average size of the resin beads in the ion concentration waste compartments being substantially smaller than the average size of resin beds in the ion depletion product compartments, and ions migrate into a fluid passing therethrough when a current is generated between the anode and cathode assemblies, each ion concentration waste compartment configured such that a portion of a fluid stream flows into each of the ion concentration waste channel sequentially, and another portion of the fluid stream bypasses the water accessible waste channels and flows to the next ion concentration compartment by way of a second conduit, and bypassing the adjacent ion depletion compartment by flowing through a second ion bypass port, interposed

~~between an anode assembly and a cathode assembly, the depletion and concentration compartments arranged in alternating sequence~~

~~wherein~~ said first fluid flow path configured to introduce fluid into and release fluid from each said ion depletion product compartment substantially contemporaneously;

~~wherein~~ said second fluid flow path configured to introduce fluid into and release fluid from each said ion concentration waste compartment substantially contemporaneously ~~each depletion compartment having a plurality of ion depletion channels capable of allowing the release of ions from a fluid passing therethrough when a current is generated between said anode and cathode assemblies, each depletion compartment configured such that fluid brought thereinto flows into each said ion depletion channel substantially sequentially; and each concentration compartment having a plurality of ion concentration channels capable of allowing the migration of ions into a fluid passing therethrough when a current is generated between said anode and cathode assemblies, each depletion compartment configured such that fluid brought thereinto flows into each ion concentration channel substantially sequentially each depletion compartment and each concentration compartment containing ion exchange resin beads, the average size of the resin beads in the concentration compartments being substantially smaller than the average size of resin beds in the depletion compartments.~~

17. (Original) The electrodeionization device of claim 16, wherein the diameter of the resin beads is between about 0.033 and about 0.012 inch.

18. (Currently amended) The electrodeionization device of claim 16, wherein ~~either~~ said anode assembly ~~or~~ and said cathode assembly each comprises ~~a plurality of~~ three electrode plates.

19. (Currently amended) The electrodeionization device of claim 1, wherein each ion depletion compartment and each ion concentration compartment contains ion exchange resin beads, the average size of the resin beads in the ion concentration compartments being substantially smaller than the average size of resin beds in the ion depletion compartments.

20. (Currently amended) An electrodeionization device through which is provided a first concurrent product and second waste flow paths, wherein the product and waste flow paths flow contemporaneously in parallel between product and waste compartments but flow serially within each compartment, the electrodeionization device comprising:

i) a plurality of anode assemblies, each anode assembly includes a plurality of electrode plates;
ii) a plurality of cathode assemblies, each cathode assembly includes a plurality of electrode plates;
and
iii) a plurality of channel groupings, wherein each channel grouping is paired with and interposed between a separate anode and cathode assembly, each channel grouping includes,

a) a plurality of ion depletion product compartments having an anode side and a cathode side, each ion depletion product compartment having attached on the anode side an anion permeable membrane, and attached on the cathode side a cation permeable membrane, and include a plurality of stacked serially arranged and sequentially linked fluid accessible ion depletion product channels divided into subchannels which contain therein ion exchange material wherein ions are released

from a fluid passing therethrough when a current is generated between the anode and cathode assemblies, each ion depletion product compartment configured such that a portion of a fluid stream flows into each ion depletion product channel sequentially, and another portion of the fluid stream bypasses the fluid accessible ion depletion product channels and flows to the next ion depletion product compartment by way of a first conduit bypassing the adjacent ion concentration waste compartment by flowing through a first bypass port, and

a plurality of ion concentration waste compartments interposed between an anode assembly and a cathode assembly, the depletion and concentration compartments arranged in alternating sequence having an anode side and a cathode side, each ion concentration waste compartment has attached on the anode side a cation permeable membrane, and on the cathode side an anion permeable membrane, each ion concentration compartment alternates in sequence with each ion depletion product compartment, and each ion concentration waste compartment includes a plurality of stacked serially arranged and sequentially linked fluid accessible ion concentration waste channels divided into subchannels which contain therein ion exchange material wherein the migration of ions into a fluid passing therethrough when a current is generated between said anode and cathode assemblies, each ion concentration waste compartment configured such that a portion of a fluid stream flows into each of the ion concentration waste channel sequentially, and another portion of the fluid stream bypasses the water accessible ion concentration waste channels and flows to the next ion concentration waste compartment by way of a second conduit, bypassing the adjacent ion depletion product compartment by flowing through a second ion bypass port,

a) a portion of the water stream enters the water accessible channels having a plurality of serially linked ion depletion product channels, wherein ions are released from water passing therethrough when a current is generated between the anode and cathode assemblies, and water is released from each ion depletion product compartments by way of a product compartment outlet port, and flows towards the next ion depletion product compartment by way of a first conduit, bypassing the adjacent ion concentration waste compartment by flowing through a first product compartment bypass port, and

b) a portion of the water stream bypasses the water accessible channels and flows towards the next ion depletion product compartment by way of a second conduit, bypassing the adjacent ion concentration compartment by flowing through a second product compartment bypass port, said second a waste stream flow path configured to introduce fluid a water stream and release fluid from to each of the said ion concentration waste compartments compartments by way of a waste compartment inlet port wherein, [[:]] each depletion compartment having a plurality of ion depletion channels capable of allowing the release of ions from a fluid passing therethrough when a current is generated between said anode and cathode assemblies; and

c) a portion of the water stream enters the water accessible channels having a plurality of serially linked ion concentration waste channels, wherein ions migrate from water each concentration compartment comprising one or more conduits connecting a plurality of ion concentration channels capable of allowing the migration of ions into a fluid passing therethrough when a current is generated between said anode and cathode assemblies, ; wherein at least one of said anode assembly or said cathode assembly comprises a plurality of electrode plates and water is released from each ion concentration waste compartment by way of an outlet port, and flows towards the next ion concentration waste compartment by way of a first conduit and bypasses the adjacent ion depletion product compartment by flowing through a first waste compartment bypass port, and

d) a portion of the water stream bypasses the water accessible channels and flows towards the next ion concentration waste compartment by way of a second conduit, bypassing the adjacent ion depletion product compartment by flowing through a second waste compartment bypass port.

21. (Currently amended) The electrodeionization device of claim 20, wherein the thermoplastic framework of each said **ion** concentration compartment and each said **ion** depletion compartment is essentially identical.

22. (New) The electrodeionization device of claim 20, wherein each ion depletion compartment and each ion concentration compartment contains ion-exchange resin beads, the average size of the resin beads in the ion concentration compartments being substantially smaller than the average size of resin beds in the ion depletion compartments.

23. (New) The electrodeionization device of claim 20 wherein the number of anode plates, cathode plates, and ion depletion channels in each ion depletion compartment, and the number of ion concentration channels in each ion concentration compartment is the same.

24. (New) The electrodeionization device of claim 22, wherein the diameter of the resin beads is between about 0.033 and about 0.012 inches.